

HIOKI

Production Processes Research Development

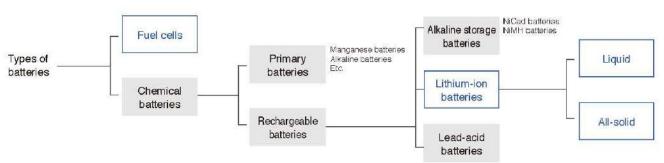
Introducing HIOKI's line of measuring instruments for the battery industry



Supporting the batteries of today Leading the way to the batteries of tomorrow

Hioki contributes to the manufacture and development of batteries with comprehensive and robust measurement solutions.

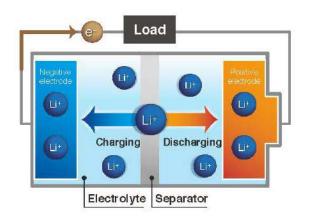




Commercialization of lithium-ion batteries is proceeding across the board as manufacturers bring to market products ranging from compact to large-scale models.

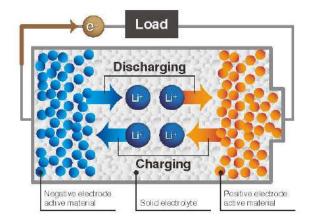
Lithium-ion batteries (LIBs), a type of rechargeable battery notable for their extremely high level of performance, have been used primarily in off-the-shelf products such as notebook computers and mobile phones. Over the past few years, manufacturers have been working with automakers and other companies to optimize the LIBs used in electric and plug-in hybrid vehicles with large variants that offer an even higher level of performance and technology in the form of enhanced safety, higher output, and longer service life. Efforts are also underway to bring LIBs to fixed installations and industrial applications, including use in storage systems in residential and commercial settings (for example in buildings, shops, and manufacturing plants), in industrial machinery such as forklifts, and as emergency power supplies for facilities such as mobile phone base stations.

Lithium-ion and next-generation batteries



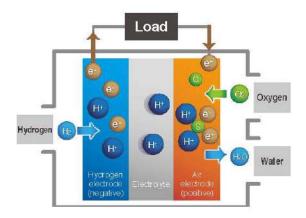
Lithium-ion batteries (liquid)

Lithium-ion batteries, a type of rechargeable battery in which charging and discharging is accomplished by the movement of lithium ions between positive and negative electrodes, are expected to see broad use in applications ranging from off-the-shelf commercial goods to vehicles due to their low weight and high capacity. As part of the global effort to wean society off carbon-based sources of energy, research is expanding to boost capacity and extend service life for use in electric vehicles.



All-solid lithium-ion batteries

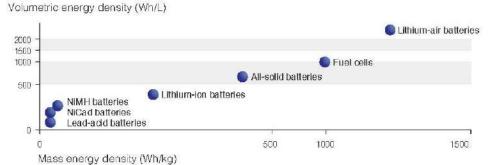
All-solid batteries would offer a higher level of safety since they do not use flammable electrolyte. Research is underway to develop such batteries for use in vehicles since they can be charged in several minutes.



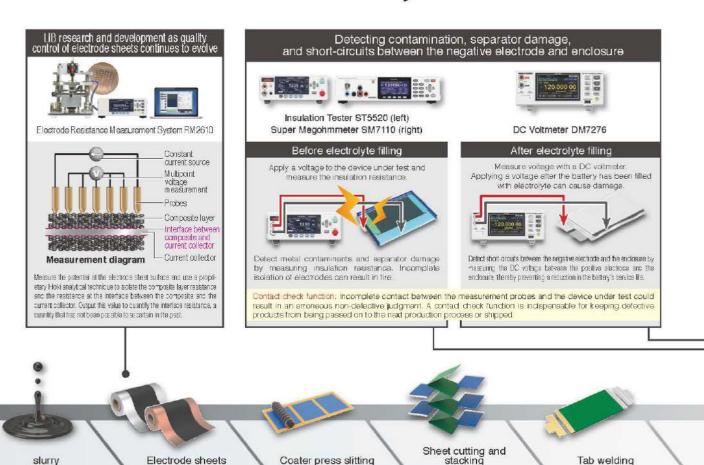
Fuel cells

Fuel cells are like generators that use a substance such as hydrogen as fuel. Fuel cell-powered vehicles offer a high level of convenience compared to electric vehicles thanks to their long range and fast fill-up times. Fuel cells are a well-established technology that has already been used in applications such as forklifts and residential cogeneration systems.

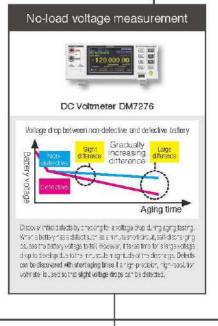


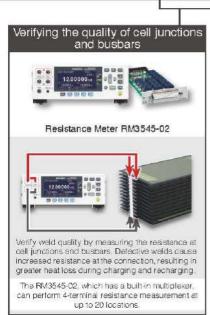


Solutions for Lithium-ion Battery Production Processes





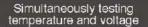




Example of connected instrument



Using the Multiplexer Module SW9001





Wireless Logging Station LR8410



Continuously monitor up to 105 channels. Simultaneously measure temperature, heat flows, and cell terminal voltage.

Accurately assess the relationship between battery characteristics, temperature, and heating by simultaneously measuring temperature, heat flows, and voltage at multiple points. Simultaneous: multipoint measurement capability is a must since high module voltages mean mare cells to test.

Evaluate batteries during aging and actual operation.

Test charge and discharge



Power Analyzer PW6001



Accurately identify capacity (Ah. Wh), charge/discharge curves, and charga/discharga anargy afficiancy and loss by a multanabusly measuring voltage and current during charge cycles. Integrate into a system linked to a charge/discharge power supply.

Evaluate high-voltage, high-current setups with the instrument's 1500 V/2000 A range.

Evaluate and test BMS



Battery Cell Voltage Generator SS7081-50



Simulate open wires and shorts in a battery of up to 1000 V with channels connected in series.

High-accuracy signal garanation and measurement capabilities are useful when evaluating BMS performance. In addition, the ability to venty performance under abnormal conditions is useful when evaluating safety

Built-in high-accuracy output circuitry and voltage monitoring circuitry support high-precision BMS ICs.



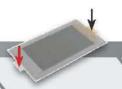
Seal vacuum drying



Electrolyte filling and impregnation



Discharge aging



Cell testing



Pack testing

Discovering and analyzing the causes of cell defects



Battery Impedance Meter BT4560 / Chemical Impedance Analyzer IM3590



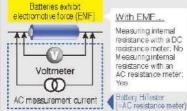
Test electrolyte resistance and reaction resistance. R2 0 R1+R2

Identify the causes of battery cell defects by measuring AC impedance at multiple frequencies. For example, you can identify batteries that have issues with electrode readions at the electrode interface by checking impedance at low frequencies. You can also extend this approach to cover multiple channels by combining the instrument with a switching system.

Measuring internal resistance and no-load voltage



Battery HiTester BT3562A, BT3563A, BT3564



With EMF... Measuring internal

resistance with a DC resistance meter. No Measuning internal resistance with an AC resistance meter:

Measure internal resistance and the battery's no-load voltage at the same time. Since measurement can be carried out quickly, this approach is well suited to shipping inspections and acceptance inspections of cells and battery packs.



Connect the BT4560/IM3590

Up to 72 channels (4-terminal pair measurement: 6 channels)

Using the Multiplexer Module SW9002



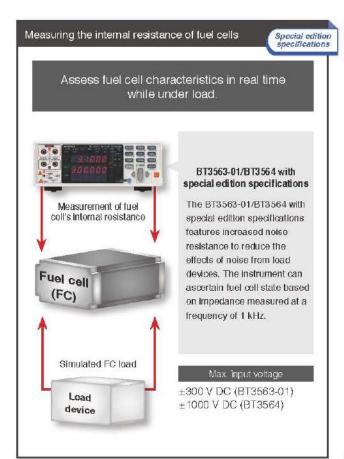
Connect the BT3562A or BT3563A/BT3564

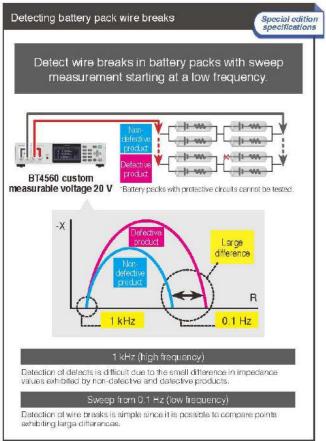
Up to 132 channels

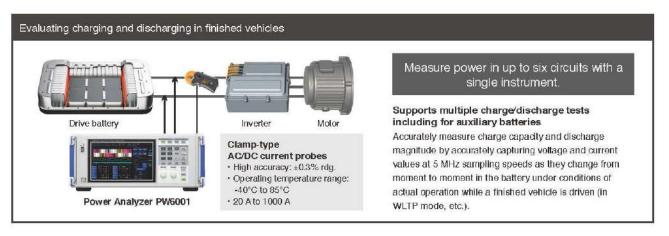
(4-terminal measurement: 11 channels)

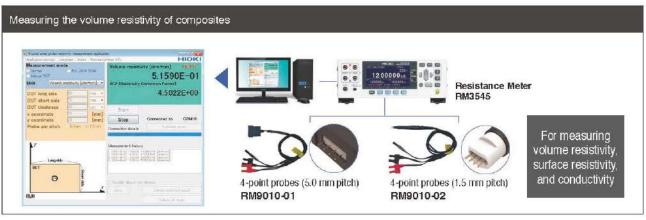
Using the Multiplexer Module SW9001

Solutions for Research & Development

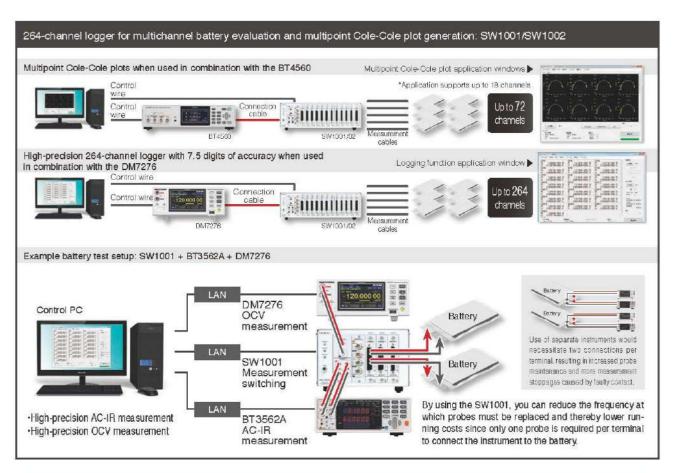


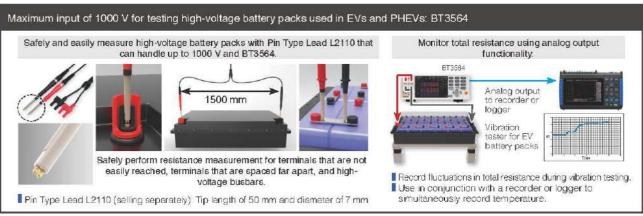


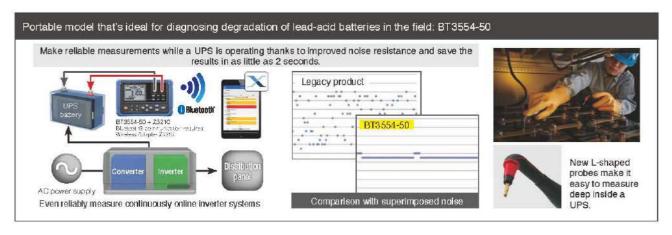




Other Solutions









- · Production-line testing of high-voltage battery packs and battery modules
- · Testing of large (low-resistance) cells
- Built-in contact check function

Battery HiTester BT3563A / BT3562A

	BT3563A	BT3563-01	BT3562A	BT3562-01
Maximum input voltage	Rated input voltage: ±300 V DC Maximum rated voltage to ground: ±300 V DC	Rated input voltage: ±300 V DC Maximum rated voltage to ground: ±300 V DC	Rated input voltage: ±*DD V DC Maximum rated volrage to ground: ±*DD V DC	Rated input voltage: ±60 V DC Maximum rated voltage to ground: ±70 V DC
Resistance measurement ranges	7 ranges: 3 mΩ (3.1000 mΩ,	resolution of $0.1~\mu\Omega)$	to 3000 Ω (3000.0 Ω,	resolution of 0.1 Ω)
Voltage measurement ranges	3 ranges: 6 V DC (±6.00000 V, resolution of 10 µV) to 300 V DC (±300.000 V, resolution of 1 mV)	3 ranges: 6 V DC (±6.00000 V, resolution of 10 µV) to 300 V DC (±300.000 V, resolution of * mV)	3 ranges: 6 V DC (±6.00000 V, resolution of 10 μV) to 100 V DC (±100.000 V, resolution of 1 mV)	2 ranges: 6 V DC (±6.00000 V, resolution of 10 µV) to 60 V DC (±60.0000 V, resolution of 100 µV)
Sampling speed	EX.FAST: 4 ms; FAST: 12 ms; MEDIUM: 35 ms; SLOW: 150 ms			
Interfaces	External I/O, RS-232C, LAN	External I/O, RS-232C, GP-IB	External I/O, RS-232C, LAN	External I/O, RS-232C, GP-IB
Functions	Contact check, c 3.1 V DC)	omparator, analog	output (displayed	values: 0 V to



- · Support for direct measurement of up to 1000 V; maximum display range of ±1100 V
- Testing of high-voltage battery packs for EVs and PHEVs
- · Spark discharge reduction function
- · Built-in contact check function

Battery HiTester BT3564

Maximum input voltage	Rated input voltage: ±1000 V DC Maximum rated voltage to ground: 1000 V DC	
Flesistance measurement ranges 3 mΩ $(3.1000$ mΩ, resolution of 0.1 μΩ) to 3000 Ω $(3.1000$ measurement ranges resolution of 0.1 Ω)		
Voltage measurement ranges	3 ranges: 10 V DC (±9.99999 V, 10 μV) to 1000 V DC (±999.999 V, 1 mV)	
DC input resistance	5 MO	
Sampling speed	3 speeds: FAST, MEDIUM, SLOW	
Response time	Measurement response time: 700 ms	
Interfaces	External I/O, RS-232C, GP-IB, analog output	
Functions	Contact check, comparator, analog output (displayed values: 0 V to 3.1 V DC)	

Selling separately: 100 V measurement leads (for measuring high-voltage batteries)



Pin Type Lead L2110 High-voltage battery measurement, 1000 V



Pin Type Lead L2100 High-voltage battery measurement, 1000 V DC



Tip replacement (for either Tip replacement (for either L2110 or L2100) Tip Pin 9772-90 For replacing the tip of the Pin Type Lead L2110/



- · High-accuracy measurement approaching the performance of a reference instrument with one-year accuracy of 9 ppm (DM7276)
- · Low-cost base model with one-year accuracy of 20 ppm (DM7275)
- · Built-in capacitance-type contact check function
- · Universal power supply to accommodate global production

DC Voltmeter DM7275/DM7276

	DM7275-01, DM7275-02, DM7275-03	DM7276-01, DM7276-02, DM7276-03	
Voltage measurement ranges	5 ranges: 100 mV (±120.000 00 mV, resolution of 10 nV) to 1000 V (±1000.000 0 V, resolution of 100 µV)		
Basic accuracy	10 V range ±0.0020% rdg. ±12 μV ±0.0009% rdg. ±12 μV		
Input resistance	100 mV to 10 V range: 10 GΩ or greater/10 MΩ 100 V, 1000 V range: 10 MΩ		
Temperature measurement	-10.0°C to 60.0°C, basic accuracy of ±0.5°C (Combined accuracy with Temperature Sensor Z2001)		
Interfaces	LAN (100Base-TX), external I/O, USB memory stick, USB device (USB 2.0 Full Speed) Optional interfaces GP-IB (DM7275-02, DM7276-02), RS-232C (DM7275-03, DM7276-03), printer (DM7275-03, DM7276-03)		
Functions	Measurement assistance: Smoothing function, null, temperature correction, scaling, over-display, auto-hold, contact check, self-calibration Management assistance: Comparator, bin judgment, absolute value judgment, level display, statistics, measurement information, communications monitor, external I/O test		



· Impedance measurement

R accuracy: \pm (0.004 |R| + 0.0017 |X|) [mΩ] + α X accuracy: \pm (0.004 |X| + 0.0017 |R|) [mΩ] + α

(Representative α value, 8 dgt, during SLOW operation in 3 m Ω range)

· Voltage measurement

Resolution: 10 μ V; accuracy: $\pm 0.0035\%$ rdg. ± 5 dgt. (Can measure 4 V at an accuracy of $\pm 190~\mu$ V)

· Temperature measurement

Accuracy: $\pm 0.5^{\circ}$ C (10.0°C to 40.0°C), $\pm 1.0^{\circ}$ C (-10.0°C to 9.9°C, 40.1°C to 60.0°C)

- Built-in contact check function

Battery Impedance Meter BT4560

Voltage measurement range	$5~V(\pm 5.10000~V,$ resolution of 10 $\mu V),$ single range	
Resistance measurement ranges	3 mΩ / 10 mΩ / 100 mΩ	
Measurement current	3 mΩ range: 1.5 A rms, 10 mΩ range: 500 mA rms, 100 mΩ range: 50 mA rms	
Measurement frequency	0.1 Hz to 1050 Hz	
Functions	Contact check function, potential gradient correction during impedance measurement, charge/discharge prevention during AC application	
Interfaces	RS-232C, USB	

 $^{\circ}$ Please consult us for special edition specifications (measurement voltage: 20 V, measurement frequency: 10 mHz).

Options: Probes and sensors







Temperature Sensor Z2005 Cable length; 1 m



IM3570

· Wide range of signal sources from 4 Hz to 5 MHz

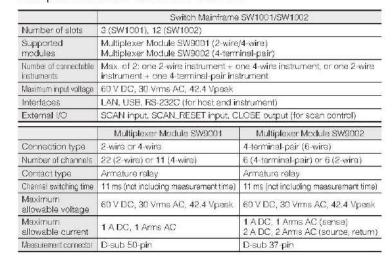
IM3.500

- Wide range of signal sources from 1 mHz to 200 kHz to accommodate ion behavior and solution resistance measurement
- Capable of internal impedance measurement of batteries in the no-load state
- Cole-Cole plots, equivalent circuit analysis, etc.
 Capable of impedance (LCR) measurement of electrochemical components and materials

Impedance Analyzer IM3570 Chemical Impedance Analyzer IM3590

		IM3570	IM3590		
Measurement modes		LCR measurement, sweep measurement, equivalent circuit analysis*, continuous measurement			
Measurement parameters		Z, Y, θ, Rs (ESR), Rp, Rdc (DC resident), Q, (IM3590 only: T, σ [cond			
Me	asurement ranges	100 mΩ to 100 MΩ (defined in terms of Z for all parameters)			
Display range		Z, Y, Rs. Rp, Rdc, X, G, B, Ls, Lp, Cs, Cp: ±(0.000000 [unit] to 9.999999 G [unit]) Z and Y; Displayed using absolute values 6: ±(0.00000 to 180.000°) D: ±(0.000000 to 9.999999) Q: ±(0.00 to 99999.99)	Z.Y. Rs, Rp. Rdc, X. G. B. Ls, Lp. Os. Cp. o, c: ±[0.00000 [unit] to 999999 G [unit]] Z and Y: Displayed using absolute values 6: ±(0.000° to 180.000°) D: ±(0.00000 to 9.99999) O: ±(0.000000 f [unit] to 999.993 d, c: ±(0.00000 f [unit] to 999.993 G [unit])		
Basic accuracy		Z; ±0.08% rdg, 6; ±0.05°	Z: ±0.05% rdg, 8: 0.03°		
Measurement frequency		4 Hz to 5 MHz	1 mHz to 200 kHz		
Measurement signal level	Normal V or CV mode	5 mV to 5 Vrms (up to * MHz), *0 mV to * Vrms (* 000 * MHz to 5 MHz)	5 mV to 5 Vrms		
	Normal CC mode	10 μA to 50 mArms (up to 1 MHz), 10 μA to 10 mArms (1,0001 MHz to 5 MHz)	10 µA to 50 mArms		
	Low-impedance/ high-accuracy V or CV mode	5 mV to 1 Vrms (up to 100 kHz)	5 mV to 2.5 Vrms		
	Low-impedance/ high-accuracy CC mode	10 μA to 100 mArms (100 m Ω and 1 Ω ranges up to 100 kHz)	10 μA to 100 mArms		

Switch Mainframe SW1001 / SW1002 Multiplexer Module SW9001 / SW9002











Product specifications *For more detailed specifications, please see the catalog for the product in question.



- · Maximum resolution of 0.01 $\mu\Omega$, maximum measurement current of 1 A
- Measuring range of 0.00 $\mu\Omega$ (measurement current of 1 A)
- · Multipoint measurement (20 four-terminal channels, RM3545-02 only) using the Multiplexer Unit Z3003 (selling separately)
- Built-in contact check function
- · Ideal for busbar measurement



Use for busbar

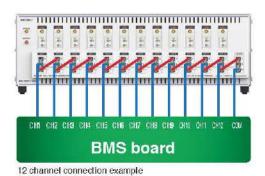
Resistance Meter RM3545 / RM3545-01 / RM3545-02

Resistance measurement ranges	10 mΩ to 1000 MΩ			
Measurement current	1 A to 100 nA DC			
Temperature measurement	-10.0°C to 99.9°C; basic accuracy; ±0.5°C (combined accuracy with Temperature Sensor Z2001); -99.9°C to 999.9°C (analog input)			
Sampling speed	FAST (2.0 ms), MED (50 Hz: 22 ms; 60 Hz: 19 ms), SLOW1 (102 ms), SLOW2 (202 ms) Speeds vary with the range; 2.0 ms is the fastest speed.			
Functions	Temperature correction, offset voltage correction (OVC), comparat (ABS/REF%), bin judgment, panel save/load, D/A output, contact check			
Multiplexer	Supported unit: Z3003 (up to 2, selling separately) (RM3545-02 only)			
Select 1 of the following for use with remote function, communic monitor function, data output function, and memory (50 data pd GP-IB (RM3545-01 only), RS-232C, printer (RS-232C), USB				



Electrode Resistance Measurement System RM2610

Measurement target	LIB positive electrode and negative electrode sheets	
Measurement parameters	Interface resistance between composite layer and current collector [Ω cm ²] Volume resistivity of composite layer [Ω cm]	
Calculation method	Analytical calculation based on potential distribution	
Data entered in advance	Composite layer thickness [μm] Current collector volume resistance [Ωcm] and thickness [μm]	
Measurement time	1 min. standard (measurement time + analysis time)	
Measurement probe	obe 46 measurement pins	
System components	onents Instrument, measurement probe, computer (provided by user)	



Battery Cell Voltage Generator SS7081-50

Number of channels	12	
Maximum series connections	Series connections with instrument up to a maximum serial output voltage of 1000 V	
Output range (All channels are independent.)	DC voltage: 0	.0000 V to 5.0250 V
	Maximum output current	±1.000 00 A Continuous output within the range of -210 mA to 210 mA Maximum output time of 200 ms if output is less than -210 mA or greater than 210 mA
Measurement	DC voltage	-0.00100 V to 5.10000 V
ranges	DC current (2 ranges)	±120.0000 µA (100 µA range), ±1.200 00 A (1 A range)
Valtage autput accuracy	±0.0150% of setting ±500 µV	
Notage measurement accuracy	±0.0100% rdg, ±100 μV	
Current measurement accuracy	1 A range	±0.0700% rdg. ±100 μA
	100 µA range	±0.0350% rdg. ±10 nA
Functions		tionality: smoothing, logging measurement, memory tpin switching (open, short simulation)
		action functionality: Overcurrent detection, output voltage clion, enclosure temperature anomaly detection
Power supply	Universal (100 V to 240 V AC)	
Interface	LAN	





Examples of optional current sensors (selling separately)

AC/DC Current Probe CT6846-05 1000Arms AC/DC Current Sensor CT6877 2000Arms

Power Analyzer PW6001

Functions	Measurement of voltage/current/ and power, calculation measurement, harmonic measure- ment, waveform recording, FFT analysis, efficiency and loss calculation, user-defined calcu- lations, trend graph display, X-Y graph display, D/A output, etc.	
Number of channels	Max. 6 (by channel when measuring voltage and current simultaneously)	
Voltage ranges	6 to 1500 V, 7 ranges	
Current ranges	400 mA to 2 kA (varies with current sensor)	
Sampling	5 MHz/18 bits	
Frequency band	DC, 0.1 Hz to 2 MHz	
Power accuracy	±0.D2%rdg.±0.05%l.s (DC) ±0.D2%rdg.±0.03%l.s.(45 to 66Hz)	
Data refresh rate	10 ms/ 50 ms/ 200 ms	
Interfaces	USB memory stick, LAN, GP-IB, RS-232C, external control, 2-instrument synchronization	

Diagnosis of lead-acid battery degradation



- · Get decisions in as quickly as 50 ms
- Freely configurable test voltage
- (1 V resolution, settings from 25 to 1000 V)
- Built-in contact check function (to prevent erroneous judgments caused by faulty contact)

Insulation Tester ST5520 / ST5520-01

Measurement parameters	Insulation resistance (DC voltage application method)	
Test voltages and measurement ranges (auto/manual) $ 25 \ V \le V < 100 \ V \ (2.000/20.00/200.01 \ M\Omega) \\ 100 \ V \le V < 500 \ V \ (2.000/20.00/200.0/2000 \ M\Omega) \\ 500 \ V \le V \le 1000 \ V \ (2.000/20.00/200.0/4000/9990 \ M\Omega) $		
Basic accuracy	$\pm 2\%$ rdg. ± 5 dgt. $25 \text{ V} \leq \text{V} < 100 \text{ V}$ [0 to 20 MΩ] $100 \text{ V} \leq \text{V} < 500 \text{ V}$ [0 to 20 MΩ] $500 \text{ V} \leq \text{V} \leq 1000 \text{ V}$ [0 to 200 MΩ]	
Sampling speed	FAST: 30 ms/sample; SLOW: 500 ms/sample (switchable)	
Saved data: Rated measurement voltage value, comparator up lower limits, test mode, judgment beep tone, test time, respons resistance range, measurement speed Memory capacity: Max. 10 sets (with saving and loading) Contact check function		
Interfaces	RS-232C, external I/O, BCD output (ST5520-01)	



- Noise resistance that is 300 times greater than that of the previous model
- High-speed measurement as fast as 6.4 ms
- · Built-in contact check function to verify contact
- · Max. $2 \times 10^{10} \,\Omega$ display and 0.1 fA resolution

Super Megohmmeter SM7110 / SM7120

DC current measurement (accuracy)	20 pA range (resolution of 0.1 fA and accuracy of ±[2.0% of rdg. +30 dgt.] 1 2 mA range (resolution of 10 nA and accuracy of ±[0.5% of rdg. +30 dgt.])	
Resistance display range	50 Ω to 2×10 ¹⁰ Ω	
Voltage measurement ranges (accuracy)	SM7110 and SM7120 0.1 to 100.0 V (resolution of 100 mV and accuracy of $\pm 0.1\%$ of setting $\pm 0.05\%$ f.s.) 100.1 to 1000 V (resolution of 1 V and accuracy of $\pm 0.1\%$ of setting $\pm 0.05\%$ f.s.)	
	SM7120 only 1000 to 2000 V (resolution of 1 V and accuracy of $\pm 0.2\%$ of setting $\pm 0.10\%$ f.s.)	
Current limiter	0,1 to 250,0 V; 5/10/50 mA; 251 to 1000 V; 5/10 mA; 1001 V or greater: 1.8 mA	
Functions	Comparator, liquid volume resistivity measurement, surface resistivity measurement, volume resistivity measurement, voltage monitor, contact check	
Interfaces	RS-232C, USB, GP-IB	



- · As little as approx. 2 sec. from measurement to saving of data
- Measure internal resistance and voltage to instantaneously diagnose the state of degradation as "pass." "caution," or "fail."
- Built-in noise reduction technology for improved noise resistance
 Bluetooth^o wireless technology for real-time degradation
- Bluetooth wireless technology for real-time degradation diagnostics (When Wireless Adapter Z3210 is installed)
- · New protector delivers better ergonomic hold and durability in the field

Battery Tester BT3554-50

Resistance measurement ranges	4 ranges (switchable): 3 m Ω (max. display of 3,100 m Ω and resolution of 1 μ Ω) to 3 Ω (max. display of 3,100 Ω and resolution of 1 m Ω) Measurement accuracy: ±0.8% rdg. ±6 dgt. (3 m Ω range only: ±1.0% rdg. ±8 dgt.) Measurement current frequency: 1 kHz ±30 Hz; with noise frequency avoidance function enabled: 1 kHz ±80 Hz Measurement current: 160 m Ω (3 m/30 m Ω range), 16 m Ω (300 m Ω range), 1.6 m Ω (3 Ω range); open-terminal voltage: 5 V max.	
Voltage measurement ranges	2 ranges (switchable): ±6 V (max, display of ±6.0000 V and resolution of 1 mV) to ±60 V (max, display of ±60.00 V and resolution of 10 mV) Measurement accuracy: ±0.08% rdg, ±6 dgt.	
Functions	Contact check, comparator, memory (6000 data points)	
Interfaces	USB Bluetooth [©] wireless communications (When Z3210 installed)	



LR8410 and LR8510 (right) (separately available option)

- Wireless logger capable of collecting data from multiple channels using Bluetooth^o technology to enable measurement in locations where it would be difficult to run wires (line of sight, 30 m)
- Add up to 7 input units (for 105 channels when using 15-channel type units) for simple, wireless expansion.
- Collect data with high-speed sampling of all channels at up to 100 ms.

Wireless Logging Station LR8410

measurement channels	LR85*0 or LR85** for measurement and data collection across up to *05 channels		
Recording interval	16 settings: 100 ms, 200 ms to 1 hr. (All input channels are scanned within the recording interval.)		
Memory capacity	Internal memory: 8 Mwords; SD card/USB memory stick		
Interfaces	LAN: 100Base-TX; USB: USB 2.0 series mini-B x 1		
Functions	Real-time saving to SD card or USB memory stick, value/waveform calculations, 4-channel alert output (non-isolated), etc.		
LR8510 measurement functionality	Number of channels: "5 isolated channels of enable scanning input (2-pole terminal block with M3 screws) Vollega measurement range: ±10 mV to ±100 V, 110 5 V, resolution of 500 mV. Thermocoupte measurement ranger: ±200°C to 2000°C, thermocoupte (K, J, T, other), resolution of 0.01°C.		
LR8511 measurement functionality	Number of channels: 15 isolated channels of analog scenning input [4-pala push-button terminal block] Voltage measurement range: ±10 mV to ±100 V, 1 to 5 V, resolution of 500 nV Themocouple measurement range: ±200°C to 2000°C, themocouple (K, J, T, other), resolution of 0.01°C Resistance bulb measurement range: ±200°C to 900°C, resolution of 0.01°C (non-isolated channels) Resistance measurement range: 50 to 200 0, resolution of 0.01°C (non-isolated channels) Humbity measurement range: 50 to 95.0% RH, resolution of 0.1% RH (non-isolated channels) Maximum channel-to-channel voltage: 300 V DC Maximum voltage: ±100 V DC Maximum voltage: ±100 V DC Maximum voltage: ±100 V DC		

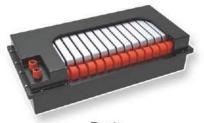


Cell

Consists of a positive and negative electrode.



Module Consists of multiple cells.



Pack Consists of multiple modules

Comparison of battery tester specifications

Model ▼	Measurement frequency	Measurable battery voltage	Measurement ranges	Measurement method	Maximum measurement current
BT4560	0.1 Hz to 1050 Hz	5 V	$3~\text{m}\Omega$ to $100~\text{m}\Omega$ $3~\text{ranges}$	4-terminal-pair	1.5 Arms
3561	1 kHz	20 V	300 m Ω to 3 Ω 2 ranges	4-terminal	10 mArms
BT3562A	1 kHz	100 V	3 m Ω to 3000 Ω 7 ranges	4-terminal	100 mArms
BT3563A	1 kHz	300 V	3 m Ω to 3000 Ω 7 ranges	4-terminal	100 mArms
BT3564	1 kHz	1000 V	3 m Ω to 3000 Ω 7 ranges	4-terminal	100 mArms
BT3554-50	1 kHz	60 V	3 mΩ to 3 Ω 4 ranges	4-terminal	160 mArms

Difference between 4-terminal and 4-terminal-pair measurement methods

The 4-terminal-pair measurement method can be used to reduce the effects of inductive fields compared to conventional 4-terminal measurement, including the effects of cable routing, eddy currents caused by nearby metals, and interference caused by the simultaneous use of multiple instruments.

Comparison of LCR meter specifications

Model ▼	Measurement frequency	Measurable battery voltage	Measurement ranges	Measurement method	Maximum measurement current
IM3570 + 9268-10	40 Hz to 5 MHz	40 V DC max.	100 mΩ to 100 MΩ 12 ranges	4-terminal	100 mArms
IM3590	1 mHz to 200 kHz	5 V DC max.	100 mΩ to 100 MΩ 10 ranges	4-terminal-pair	100 mArms

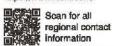
Comparison of insulation resistance meter (high-resistance tester) specifications

Model▶	ST5520	SM7110	SM7120	
Resistance measurement range	4×10 ¹⁰ Ω	2×10 ¹⁹ Ω		
Output voltage range	25 V to 1000 V 1 V steps	0.1 V to 1000 V 0.1 V steps	0.1 V to 2000 V 0.1 V steps	
Maximum output current	Max. 2 mA	Max. 50 mA		
Measurement time	Min. 50 ms	Min. 6.4 ms		
Measurement accuracy	±2% rdg. ±5 dgt.	±0.5% rdg. ±10 dgt.		
Contact check	4-terminal	2-terminal (capacitive measurement method)		
Measurement method	Constant-voltage method	Constant-voltage method		
Principal purpose	Verification of isolation of insulated parts	High-resistance measurement (evaluation of properties and characteristics), surface/volume resistance, etc.		

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